

CLAIMS

1. A ring

a first band portion having an inner surface and an outer surface

a second band portion having an inner surface and an outer surface and

a plurality of openings cast in said first portion extending from the inner surface to the outer surface.

2. The ring of claim 1

said openings form indicia or geometric designs.

3. The ring of claim 1

the first portion has an outer surface which is the same diameter as the inner surface of the second portion.

4. The ring of claim 3

the first portion fits inside the second portion to form a single ring.

5. The ring of claim 4

the inner surface of the second portion is flat and forms the back surface of the openings of indicia or designs in the first portion.

6. The ring of claim 1

the first portion and the second portion are of different precious metals and are cast separately and fitted together.

7. The ring of claim 12

the first and second portions are of the same metal and are cast together as a unitary piece.

8. The ring of claim 6

wherein the first and second portions are cast from wax by the lost wax process.

9. The ring of claim 7

wherein the ring is cast by the lost wax process.

10. The process of casting a ring making two wax molds comprising making an inner ring portion and an outer ring portion and the inner ring being cast with openings there through so that the outer ring portion shows through the holes in the inner ring portion.

11. The process of claim 10 wherein the rings are cast together as a single ring.

12. The process of claim 10 wherein the inner ring portion are cast separately.